








Date: Tuesday, 10/02/2009 3:06:17 PM  
 User: Julie Dawson

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : 3/4" VELCRO STRIP
Job Number : 45687	
Estimate Number : 11251	
P.O. Number :	Part Number : D28541100
This Issue : 10/02/2009 S.O. No. :	Drawing Number : D2854 REV A
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : PURCHASED PARTS	Drawing Revision : A
Previous Run : 44326	Material :
Written By :	Due Date : 20/02/2009 Qty: <i>20h</i> Um: Each
Checked & Approved By : <i>JLD 09.02.10</i>	
Comment : Est Rev:A 04.07.01 New Issue KJ/JLM	
Additional Product	
Job Number: 	
Seq. #:	Machine Or Operation: Description :
1.0	D2854 3/4" Velcro Strip
	
Comment: Qty.: 0.8750 f(s)/Unit Total : 8.7497 f(s) 3/4" Velcro Batch: <i>39405 1340089 10</i> / <i>JS 09/02/25</i>	
2.0	PACKAGING 1 PACKAGING RESOURCE #1
	
Comment: PACKAGING RESOURCE #1 Cut length as per Dwg D2854 D2854-1-100 <i>10"</i> <i>measured</i> / <i>JS 09/02/25</i>	
3.0	QC6 DIMENSIONAL CHECK
	
Comment: DIMENSIONAL CHECK <i>JS 09/02/25</i>	
4.0	PACKAGING 1 PACKAGING RESOURCE #1
	
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <i>PPP 45528</i> / <i>JS 09/02/25</i>	
5.0	QC21 FINAL INSPECTION/W/O RELEASE
	
Comment: FINAL INSPECTION/W/O RELEASE <i>09/02/26</i>	
Job Completion 	
<i>U 09.02.25</i>	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

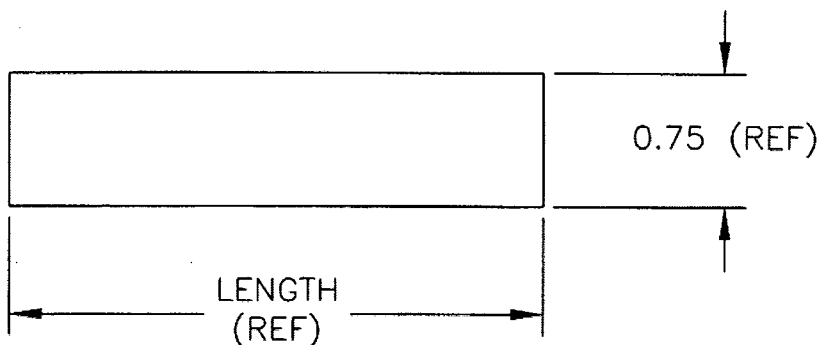
**NOTE:** Date & initial all entries



DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>KE</i>	APPROVED <i>KE</i>	DRAWING NO. D2854	REV. A SHEET 1 OF 1
DATE 98.11.17		TITLE 3/4" VELCRO STRIP	SCALE 1:1
A	98.11.17	NEW ISSUE	

**RELEASED**  
98.11.20 KE

## SPECIFICATION CONTROL DRAWING



MATERIAL: 3/4" WIDE BLACK VELCRO TAPE  
WITH ADHESIVE BACK

D2854-1-XXX LOOPED VELCRO STRIP ('SOFT')

D2854-3-XXX HOOKED VELCRO STRIP

LENGTH

EG: 2.5" LONG LOOPED VELCRO: D2854-1-025  
30" LONG HOOKED VELCRO: D2854-3-300

**UNDER REVIEW**

04.06.01 47

OK 04.10.21

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. HS687